

KERA.BASE  
BENDS



NOMINAL SIZE DN 100

100

300

ANGLE

15°

30°

45°

90°

JOINT

K

L

JOINT SYSTEM

C

F

WEIGHT  
6 kg/piece

TKL  
34

MEASUREMENTS

Nominal size	Dimensions	45° +/- 5°		
DN	e max. mm	r min mm	b1 mm	b2 mm
100	70	100	140	150

BRIEF DESCRIPTION

\* 15° ± 3°; 30° ± 4°; 45° ± 5°; 90° ± 5°

Dimensions b1 and b2 are standard gauges. Bends of 90° are only used for the connection of downpipes. They are not permissible within drainage system lines Other dimensions and compressive forces such as pipes. Larger sizes on request.

Vitrified clay pipes and fittings are standardised in EN 295-1. Supplementary Requirements defines the certification program ZP WN 295.

All measurements - especially when connecting to third-party products - must be checked and depend on the specifications of EN 295 and on the certification program ZP WN 295. Subject to technical changes.



Bend 15°



Bend 30°



Bend 90°